



# — DYNA-KING® —

*World's Finest Hand Crafted Fly-Tying Vises and Accessories*

*Welcome to the world of fly-tying with the Dyna-King  
"BARRACUDA" & "BARRACUDA JUNIOR" vise!*

First I want to congratulate you on having made an excellent choice in purchasing your new Dyna-King "BARRACUDA" or "BARRACUDA JUNIOR" fly-tying vise. I know it will serve you well for many years. It is my purpose, and goal to help you more thoroughly enjoy your tying skills. To help you on your way, the following instructions are meant to assist you in becoming familiar with both your equipment and with standard methods of tying.

Both, the "BARRACUDA" and "BARRACUDA JUNIOR" are vises intended to provide you with the better of two different worlds in fly-tying, conventional tying and rotary tying. Before you begin tying with your new "BARRACUDA" or "BARRACUDA JUNIOR" please take a moment to compare the enclosed diagram with your vise so you may become familiar with the names of the functioning parts.

**JAWS:** To open the JAWS simply lower the CAM HANDLE to the downward position. Insert the hook, you will use for tying, into the JAW using the appropriate size groove. Each of these grooves will accommodate a different range of hook sizes. Large hooks will be held best in the rear grooves. Medium size hooks should be held in the groove closest to the JAW tips. Any hook too small to be held securely in the grooves will be held best by the serrated section of the JAW tips.

**FORCING CONE:** To adjust tension on the hook, lower the CAM HANDLE and screw the FORCING CONE counterclockwise to reduce tension and clockwise to increase tension. It is important to never over tighten the FORCING CONE. **Over tightening the FORCING CONE, or adjusting the FORCING CONE while the JAWS are closed & the CAM HANDLE is in the up position, may cause the JAWS to lock, and remain, closed.**

**TENSION SCREW/ROTARY LOCK SCREW:** To tie in rotary mode, unscrew the ROTARY LOCK SCREW until the VISE BODY spins freely. This will allow the vise to rotate about the axis of the SPINDLE. An out of balance condition will almost always be present, however the TENSION SCREW will overcome this. Tighten this screw until the vise will spin with the tension you prefer.

**BOBBIN HANGER:** When tying-in thread and/or material, you may hand your thread bobbin over the BOBBIN REST. This will not only free one hand but it will also prevent the thread from winding, or unwinding, during rotation.

*We hope your new BARRACUDA or BARRACUDA JUNIOR brings you many hours of tying enjoyment!*