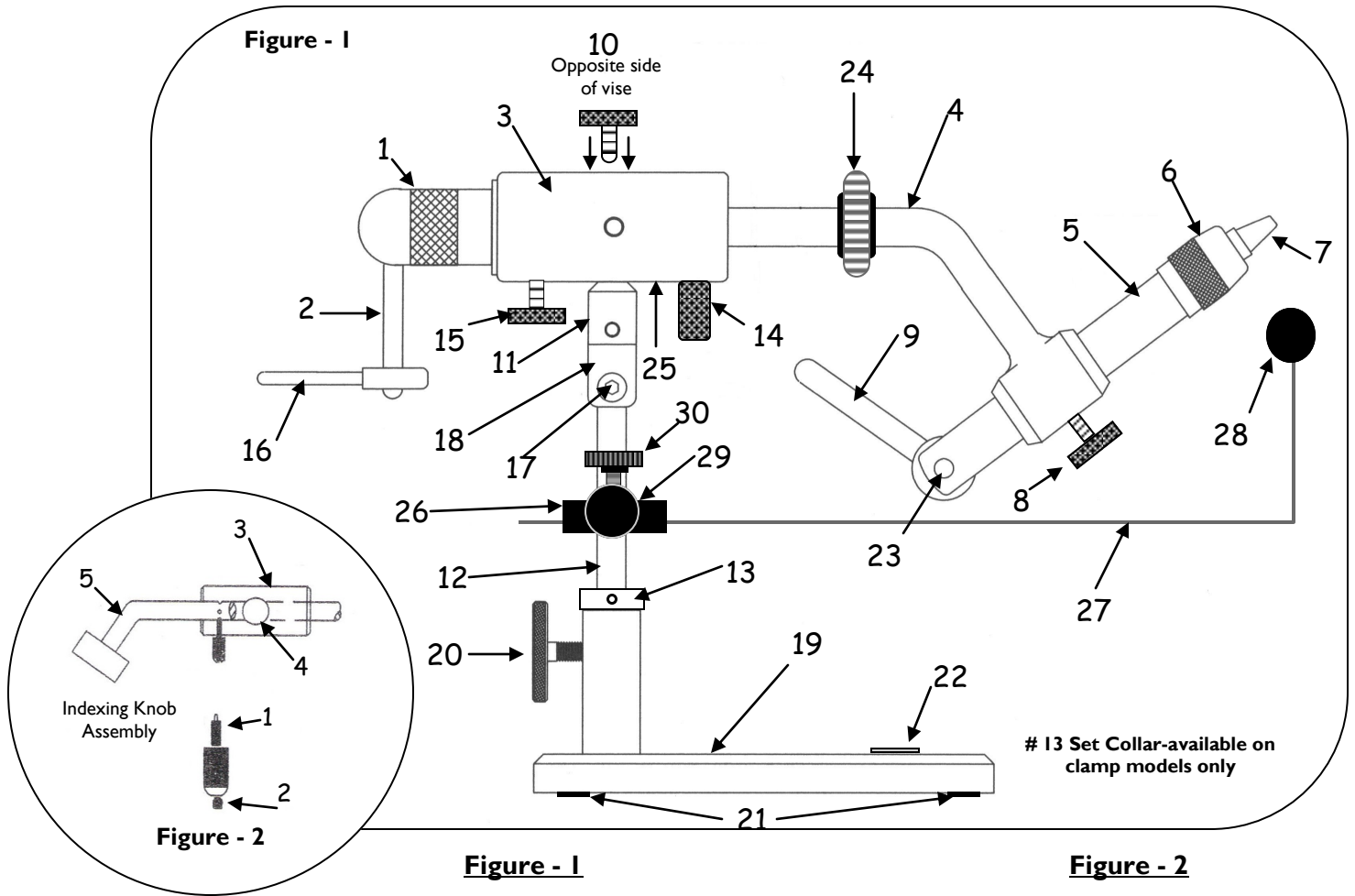


# The ULTIMATE INDEXER



- |  |                                    |                         |                      |
|--|------------------------------------|-------------------------|----------------------|
| 1. Hub                                   | 11. Shaft Adaptor                  | 20. Base Lock Screw     | 1. Plunger Pin       |
| 2. Hub Handle                            | 12. Shaft                          | 21. Base Feet           | 2. Locking Set Screw |
| 3. Bearing Housing                       | 13. Set Collar                     | 22. Dyna-King Nameplate | 3. Bearing Housing   |
| 4. Spindle                               | 14. Indexing Knob                  | 23. Cam Pin             | 4. Friction Screw    |
| 5. Vise Body                             | 15. Rotary Lock Screw              | 24. Material Clip       | 5. Spindle           |
| 6. Forcing Cone                          | 16. 90 ° Handle Extension          | 25. Serial Number       |                      |
| 7. Jaws                                  | 17. Swivel Pin                     | 26. Bobbin Mount        |                      |
| 8. Body Friction Screw                   | 18. Angle Adjustment Shaft Adaptor | 27. Bobbin Wire         |                      |
| 9. Cam Handle                            | 19. Extra Large Pedestal Base      | 28. Bobbin Rest         |                      |
| 10. Friction Screw<br>(on Opposite Side) |                                    | 29. Bobbin Mount Swivel |                      |
|  |                                    | 30. Bobbin Hanger Screw |                      |

**There is no need to unscrew the Locking set screw to engage or disengage the indexing knob feature. Simply grasp the knob & screw in to engage, or unscrew to disengage.**

## INSTRUCTIONS:

The **ULTIMATE INDEXER** allows the vise to be rotated to one of 8 positions allowing the epoxy body to partially cure in each stage. Rotating and pausing at the multiple positions will allow the epoxy to jell.

The indexing feature is easily adjusted by tightening or loosening the indexing knob as well as the friction screw to create the perfect amount of tension that you may prefer. These two screws work together to establish the ideal feel for the tyer. You may completely disengage the Indexing knob so your vise may spin freely if you'd like.

**PLEASE BE SURE TO READ THE FULL INSTRUCTIONS**